

Some Innovations

Models and Charts



TYPES OF RADIAL ROLLER BEARING:

| NAME | DIAGRAM | APPLICATIONS |
|-----------------------------------|---------|--|
| 1. CYLINDER ROLLER BEARING | | LARGE AND MEDIUM SIZE MOTORS, TRACTION MOTORS, GENERATORS, INTERNAL COMBUSTION ENGINES, GAS TURBINES, SPEED REDUCERS, CARGO TRANSPORT EQUIPMENTS, INDUSTRIAL EQUIPMENTS |
| 2. NEEDLE ROLLER BEARING | | COMMON APPLICATIONS: U JOINTS, PLANETARY GEARS, CONSTANT MESH GEARS |
| 3. TAPERED ROLLER BEARING | | AUTOMOBILES: FRONT AND REAR WHEEL, TRANSMISSIONS, DIFFERENTIAL PINION OTHERS: MACHINE TOOL SPINDLES, CONSTRUCTION EQUIPMENTS, ROLLING MILL ROLL NECKS AND SPED REDUCERS |

SUBMITTED BY: ANAND KUMAR (A-11) ANUR MITTAL (A-14) ANSHUL NAHAR (A-17)
ANURUDH SINGH (A-12) ANUR YADAV (A-15) ANUJ MITTAL (A-18)
ANMIT AGARWAL (A-13) ANSHUL MAHESHWAR (A-16) ANOOP BHARADIA (A-19) (DEPARTMENT OF MECHANICAL ENGG.)

SUBMITTED TO: MR. VINAY SINGH MARWAL
READER



TYPES OF THRUST BEARINGS:

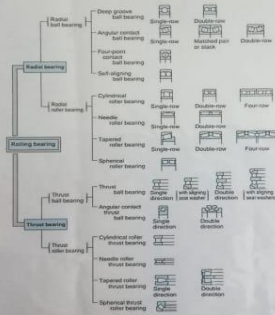
| NAME | DIAGRAM | APPLICATIONS |
|---|---------|---|
| 1. THRUST BALL BEARING | | AUTOMOBILE KINGS PIN, MACHINE TOOL SPINDLE |
| 2. CYLINDRICAL ROLLER THRUST BEARING | | HYDRO ELECTRIC GENERATORS, VERTICAL MOTORS, PROPELLER SHAFTS, SCREW DOWN SPEED REDUCERS, COAL MILLS, PUSHING MACHINES, MOLDING MACHINES |
| 3. SPHERICAL THRUST ROLLER BEARING | | COMBINATION OF SHAFT AND HOUSING WASHERS |

SUBMITTED BY: ANAND KUMAR (A-11) ANUR MITTAL (A-14) ANSHUL NAHAR (A-17)
ANURUDH SINGH (A-12) ANUR YADAV (A-15) ANUJ MITTAL (A-18)
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SUBMITTED TO: MR. VINAY SINGH MARWAL
READER



TYPES OF BEARING:



SUBMITTED BY: ANAND KUMAR (A-11) ANUR MITTAL (A-14) ANSHUL NAHAR (A-17)
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SUBMITTED TO: MR. VINAY SINGH MARWAL
READER



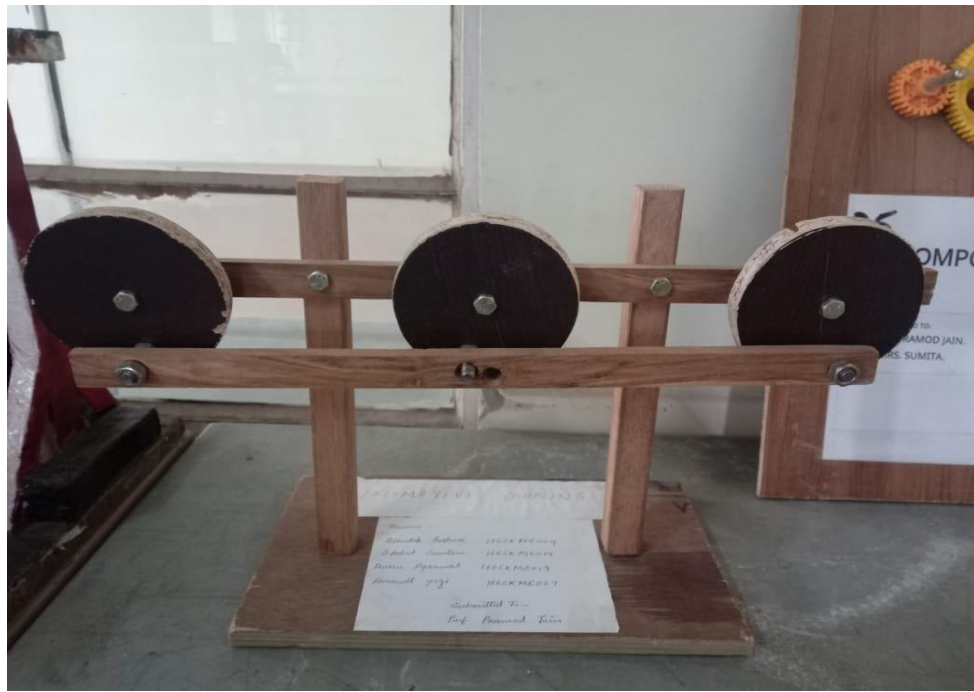
PLUMMER BLOCK (PILLOW BLOCK) BEARING:

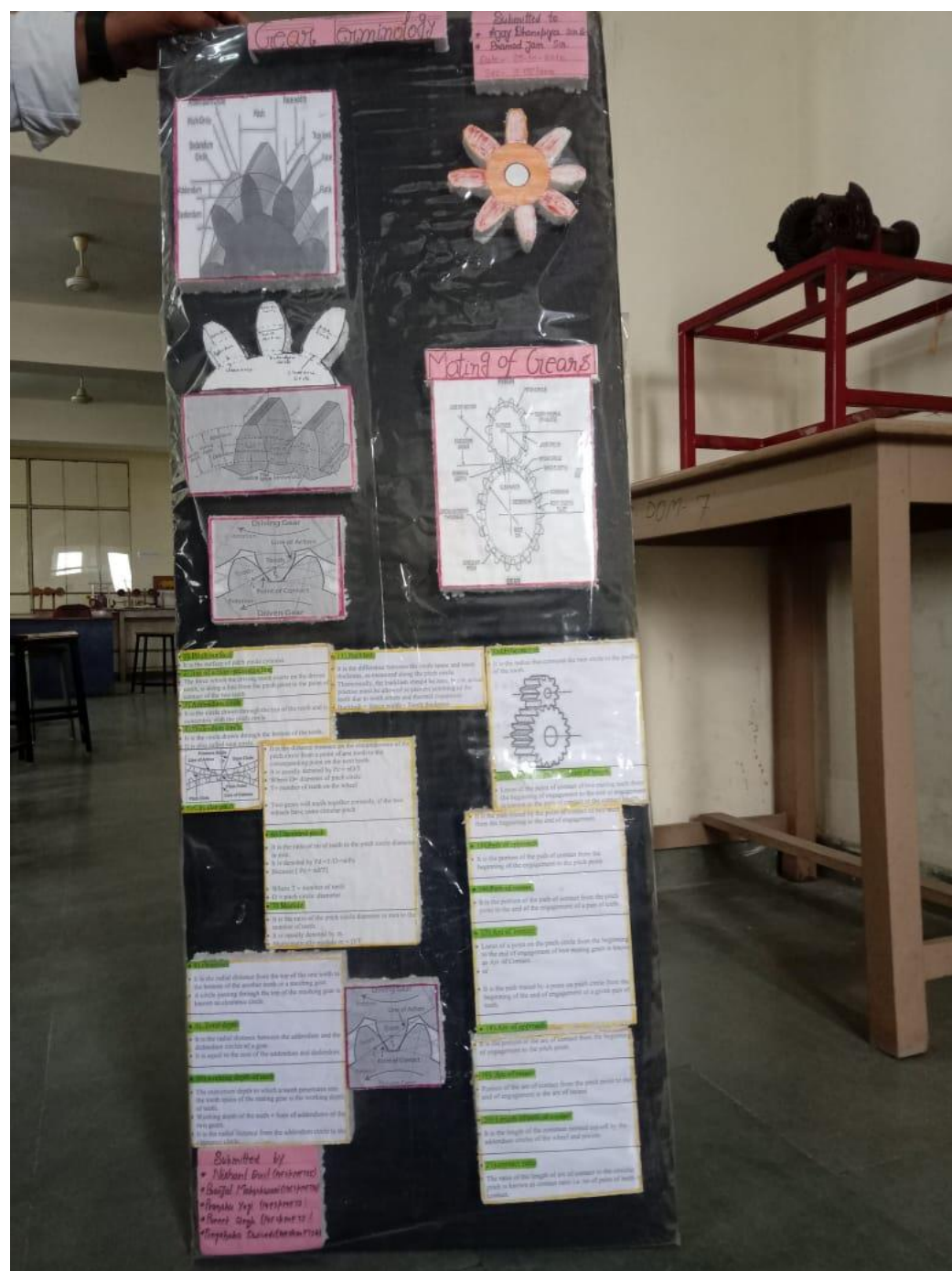
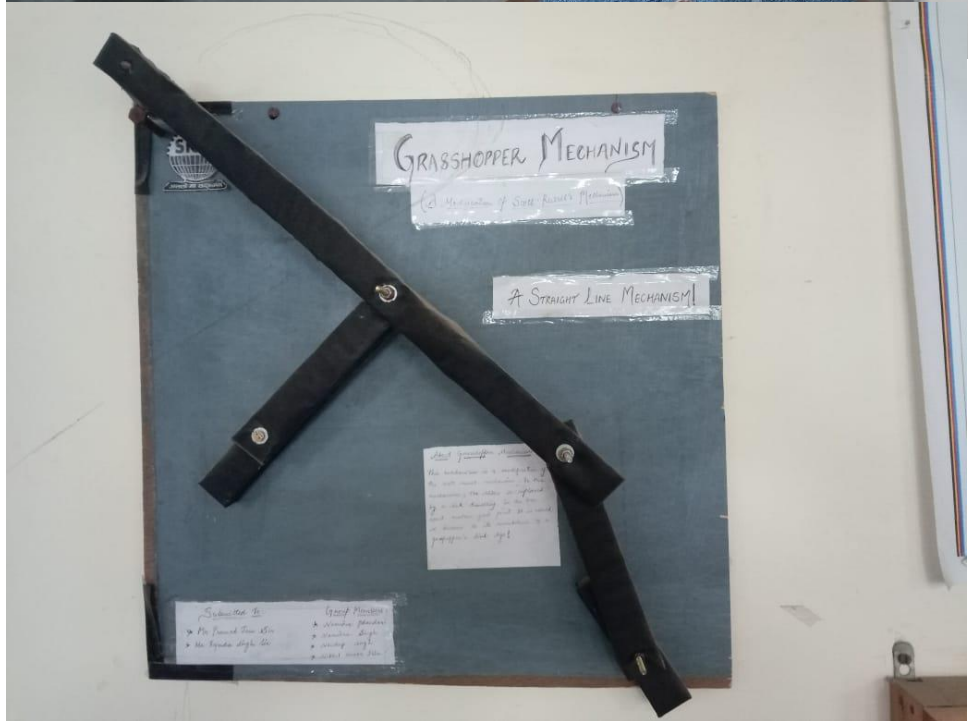
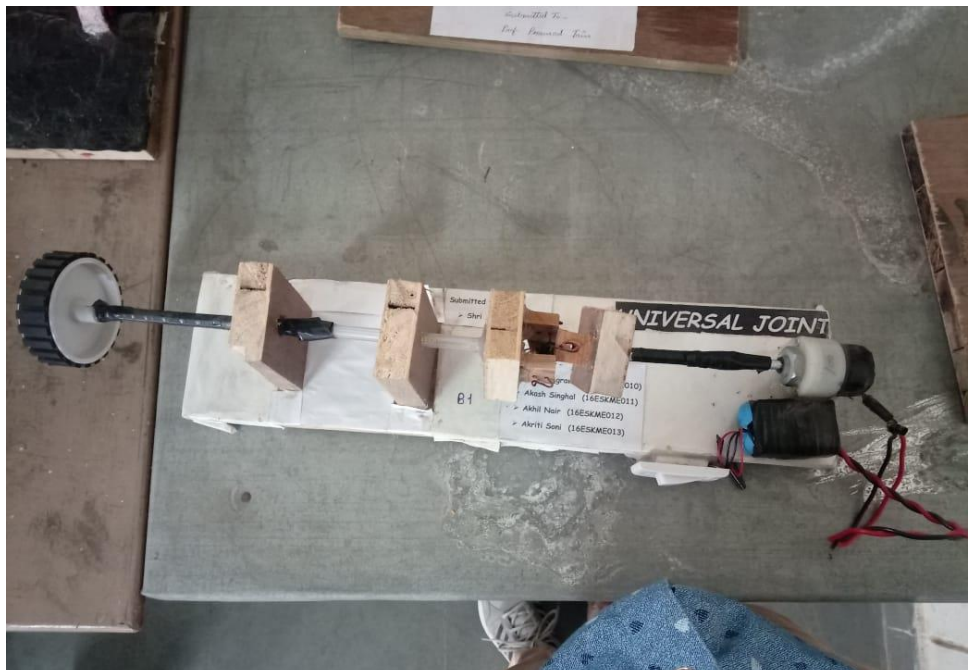


A PILLOW BLOCK, ALSO KNOWN AS PLUMMER BLOCK OR BEARING HOUSING, IS A PEDESTAL USE TO PROVIDE SUPPORT FOR A ROTATING SHAFT WITH THE HELP OF COMPATIBLE BEARINGS AND VARIOUS ACCESSORIES. HOUSING MATERIAL FOR A PILLOW BLOCK IS TYPICALLY MADE OF CAST IRON OR CAST STEEL.

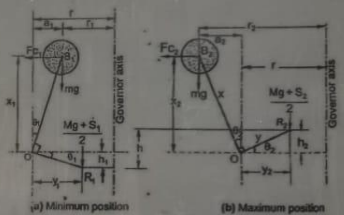
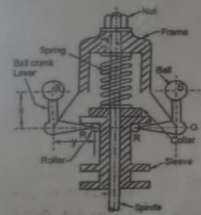
SUBMITTED BY: ANAND KUMAR (A-11) ANUR MITTAL (A-14) ANSHUL NAHAR (A-17)
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SUBMITTED TO: MR. VINAY SINGH MARWAL
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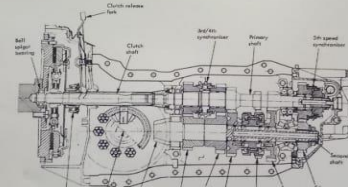
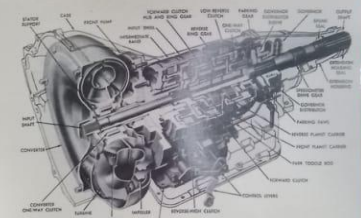
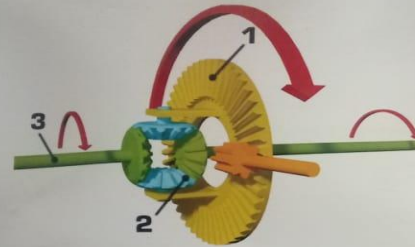
HARTNELL GOVERNOR



Submit to
Pranod Jain
Ajay Kumar Dhanopia

Submit by
Rinesh Kumar
Rupak Kumar
Saksham Mathur
S.A. Rehman
Batch S(2)
ME 2nd SHIFT

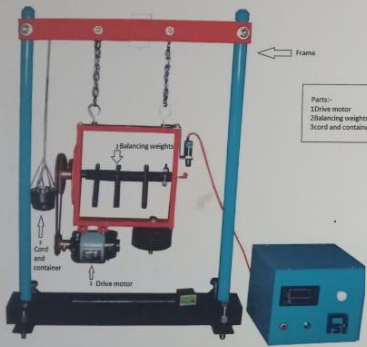
DIFFERENTIAL GEAR BOX



SUBMITTED TO-AJAY
DHANOPIA SIR
PRANOD JAIN SIR
Tec. MUKESH KUMAR.

SUBMITTED BY - DEEPAK SHARMA
DEEPAK NAGAR
DILEEP KUMAWAT
GEETENDU SHARMA
ME-S
2013-2017

STATIC AND DYNAMIC BALANCING



- BALANCING-**
1. STATIC BALANCING
2. DYNAMIC BALANCING

Static Balance-
Static balance occurs when the center of gravity of an object is on the axis of rotation. The object can therefore remain stationary, with the axis horizontal, without the application of any balancing force, it has no tendency to rotate due to the force of gravity.

Dynamic Balance-
A rotating system of mass is in dynamic balance when the rotation does not produce any resultant unbalance force or couple. The system rotates without requiring the application of any external force or couple.

Salient features of Static and Dynamic Balancing Apparatus:

1. Independent analysis of static and dynamic balancing.
2. Adjustable balance weights with variable moments.
3. Accurate measurement of balance weight position both radially and longitudinally.

RANGE OF EXPERIMENTS:

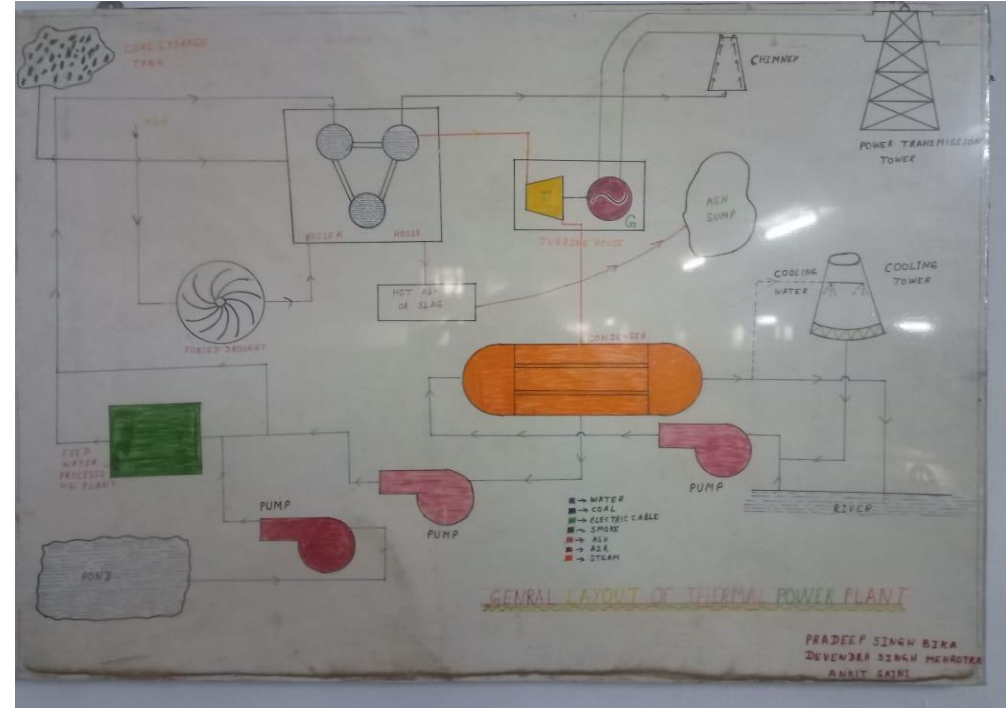
1. Static balancing of system using steel balls.
2. Dynamic balancing of a simple rotating mass system.
3. Observation of effect of unbalance in a rotating mass system.

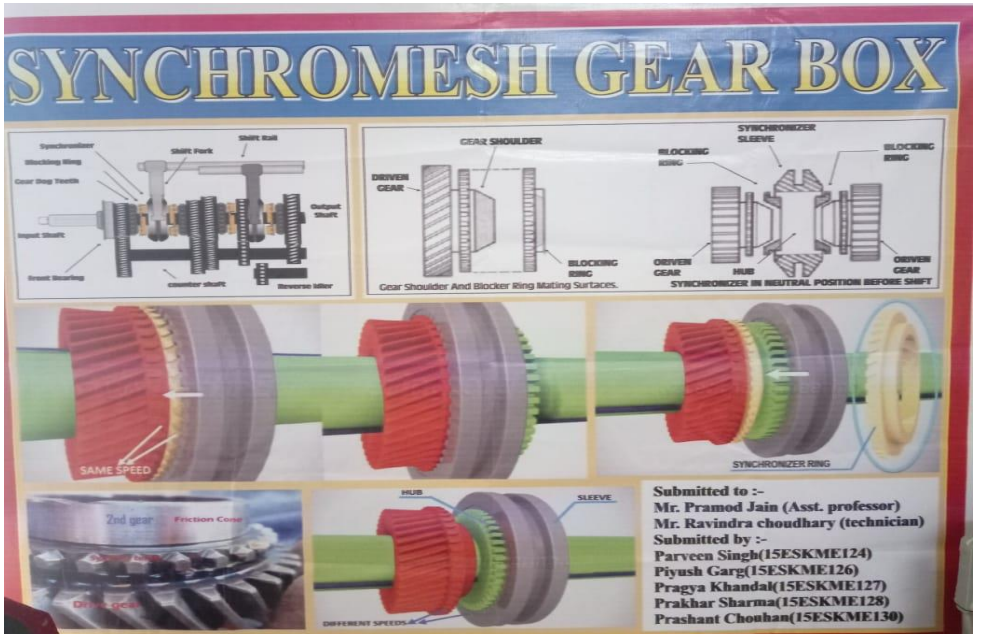
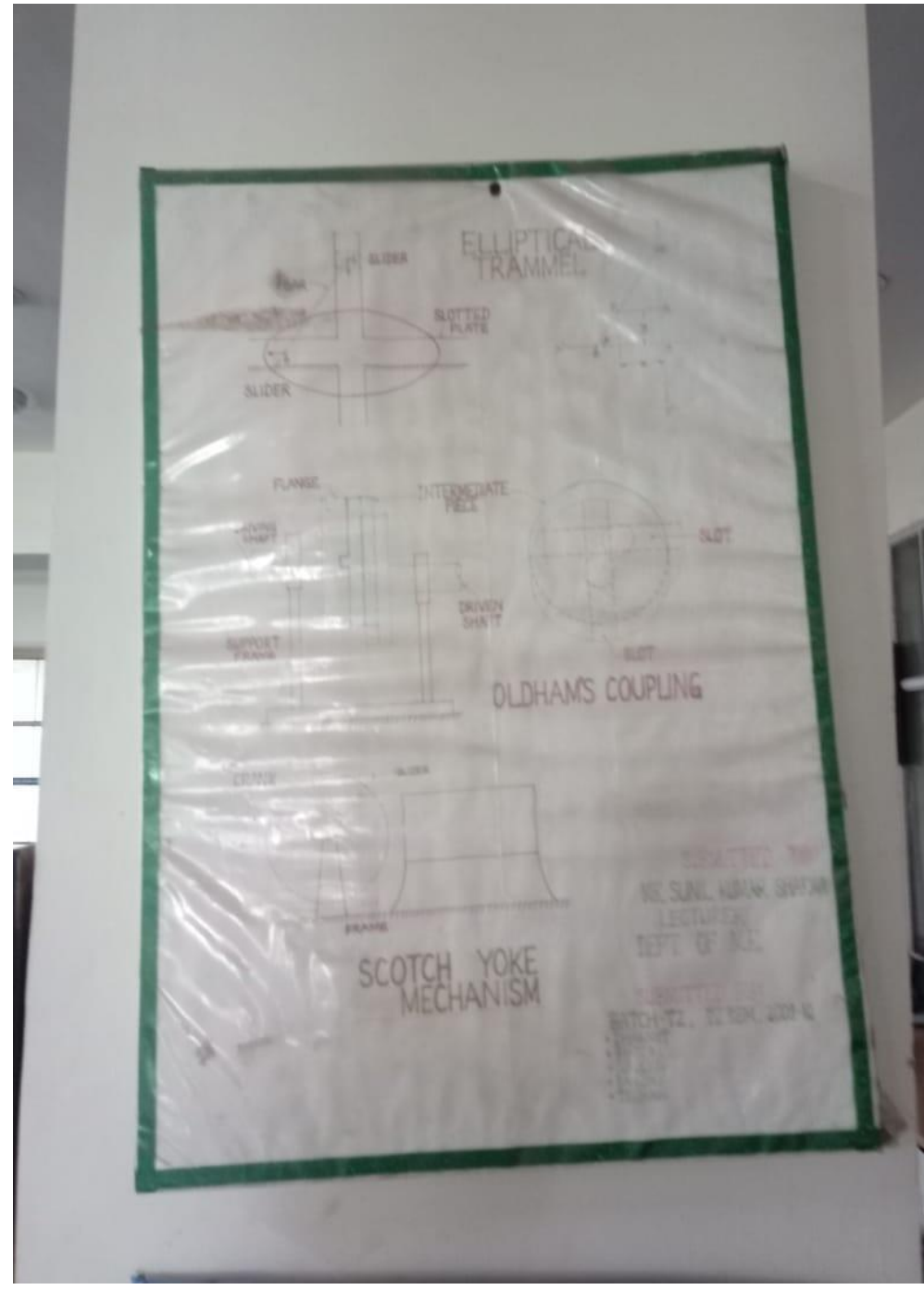
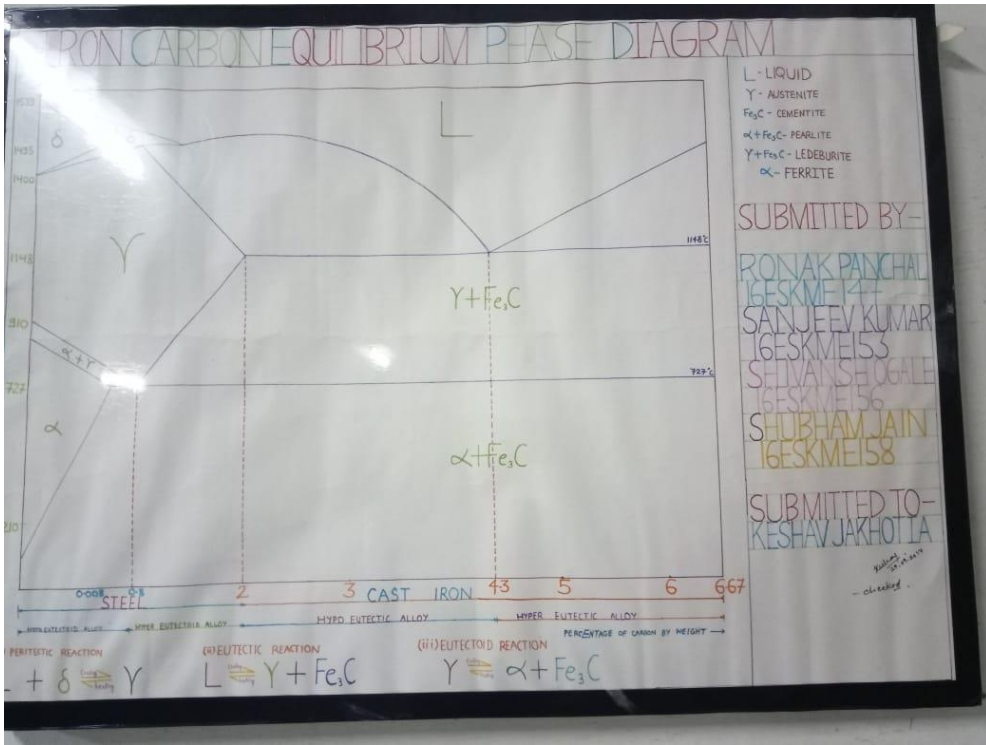
SPECIFICATIONS:

1. Drive motor - J.P.P. Universal motor.
2. Balancing weights - 4 nos with different sized drills for varying the unbalance.
3. Cord and container system with precision steel balls for relative weight measurement.

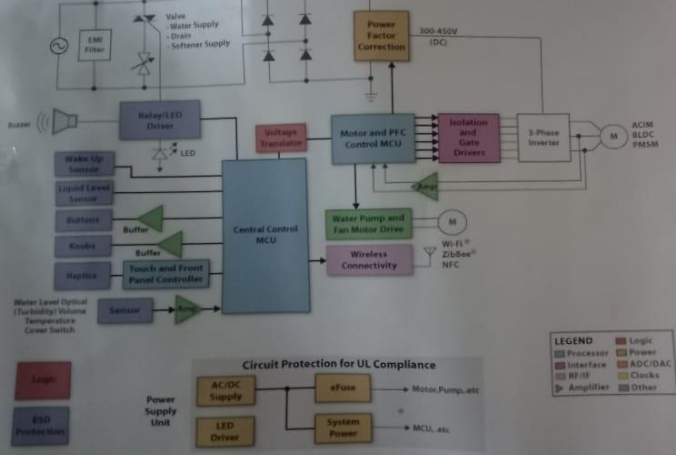
SUBMITTED TO.
MR. AJAY DHANOPIA SIR
MR. PRANOD JAIN SIR

SUBMITTED BY.
NITESH KUMAR THAKUR
PANKAJ KUMAR JHAKAR
PRADEEP KUMAR
PRADEEK AGARWAL





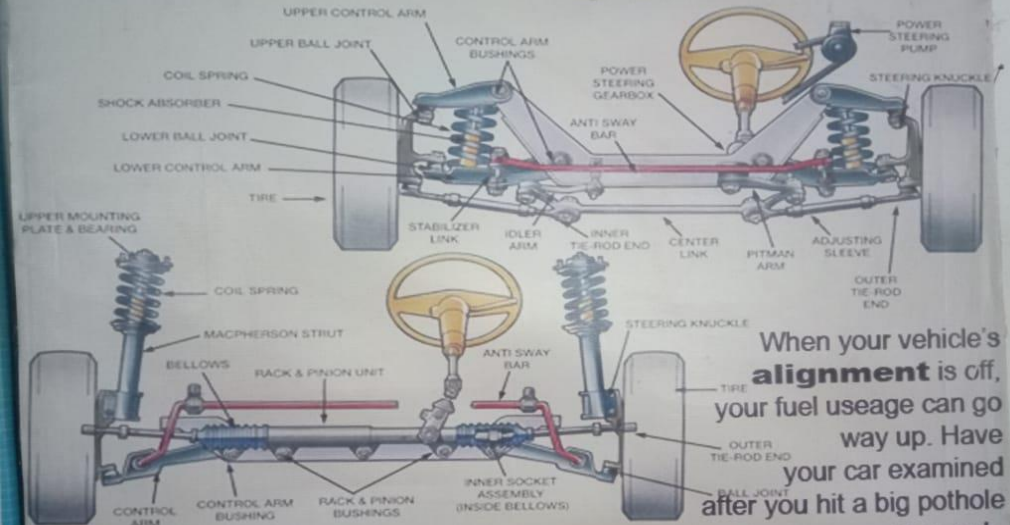
BLOCK DIAGRAM OF WASHING MACHINE



SUBMITTED TO:
Mr. Suman Anand

SUBMITTED BY:
1.Yash Jain
2.Utkarsh Bhati
3.Chandrakant

PARALLELOGRAM STEERING



When your vehicle's **alignment** is off, your fuel usage can go way up. Have your car examined after you hit a big pothole or a curb.

Submitted by:
Jaspreet Singh
Jatin Vijay

Submitted by:
Hozefa Hussain
Jai Rawal



SWAMI KESHVANAND INSTITUTE OF TECHNOLOGY, MANAGEMENT & GRAMOTHAN, JAIPUR

LIGHTING SUGGESTIONS

- Remember to switch OFF the lights and electrical items when you leave the laboratory.
- If you see an empty laboratory, with the lights ON, please turn them OFF.
- Avoid unnecessary lighting, like in an unoccupied room or when there is sufficient sunlight.
- Promote LED lighting because not only they are energy efficient, they can be tuned more easily to specific wavelengths.



- Take advantage of natural lighting, which has positive effects on well being.
- Light personal desks/working space rather than whole room where possible.
- Turn OFF any electrical item whenever not required, such as electrical motor and lights, as well as computer equipment and analytical equipment.

Submitted to-
Mr. Pramod Jain
Asst. Professor
Dept. of Mechanical Engg.

Submitted by-
Gaurav Gupta (16ESKME301)
Abhishek Pradhan (16ESKME302)
Pulkit Jain (16ESKME303)

IRON

IRON

CAST IRON

Cast iron is a group of iron-carbon alloys with a carbon content greater than 2%. The alloy content varies slightly in color when fractured. It tends to be brittle, except for malleable cast iron.

It became an engineering material because of its superior low melting point, its strength, and its ability to be cast into a wide variety of shapes. It is used in the construction of buildings.

It is made by melting pig iron.

BROUGHT IRON

Brought-iron is an iron alloy with a very low carbon (less than 0.25%). It is a semi-fluid mass of iron with fibrous slag inclusions which gives it a "gran" resembling wood visible on shearing. It is tough, malleable, ductile, corrosion-resistant and easily welded.

A wrought product is one that has been mechanically worked by methods forming products of wrought iron.

It can rarely forged and forged under red heat.

PIG IRON

Pig iron is an intermediate product of the iron industry. It is a high carbon content, typically 2-4% percent, silica and other constituents of waste make it very brittle. It is made by smelting iron ore into a ferroalloy (iron) of impure cast iron content. When the metal had cooled and hardened the smaller impurities (slag) were simply broken from the surface (the top) hence the name Pig Iron.

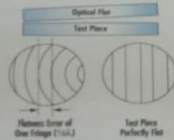
GROUP NUMBER - 3

SUBMITTED BY:
1. HARSHKESH KUMAR (16ESKME797)
2. HEMANT SONI (16ESKME717)
3. HIMANSHU GUPTA (16ESKME719)
4. MAHESH YADAV (16ESKME724)

SUBMITTED TO
KESHAV JAKHOTIA

OPTICAL FLAT

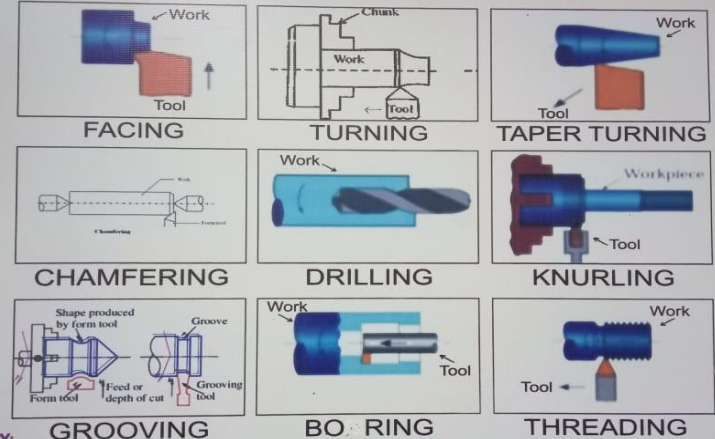
An optical flat is an optical-grade piece of glass lapped and polished to be extremely flat on one or both sides, usually within a few millionths of an inch (about 25 nanometres). They are used with monochromatic light to determine the flatness of other optical surfaces by interference. When an optical flat is placed on another surface and illuminated, the light waves reflect off both the bottom surface of the flat and the surface it is resting on. This causes a phenomenon similar to thin-film interference. The reflected waves interfere, creating a pattern of interference fringes visible as light and dark bands. The spacing between the fringes is smaller where the gap is changing more rapidly, indicating a departure from flatness in one of the two surfaces, in a similar way to the contour lines on a map. A flat surface is indicated by a pattern of straight, parallel fringes with equal spacing, while other patterns indicate uneven surfaces. Two adjacent fringes indicate a difference in elevation of one-half wavelength of the light used, so by counting the fringes differences in elevation of the surface can be measured to millionths of an inch. Usually only one of the two surfaces is made optically flat to the specified tolerance, and this surface is indicated by an arrow on the edge of the glass.



SUBMITTED TO:
MR. PRAVEEN SARASHWAT
MRS. MONIKA KHURANA

SUBMITTED BY:
SHUBHAM KOTHARI(55)
PRATEEK AGARWAL(9)

SKIT - JAIPUR OPERATIONS OF CENTRE LATHE MACHINE

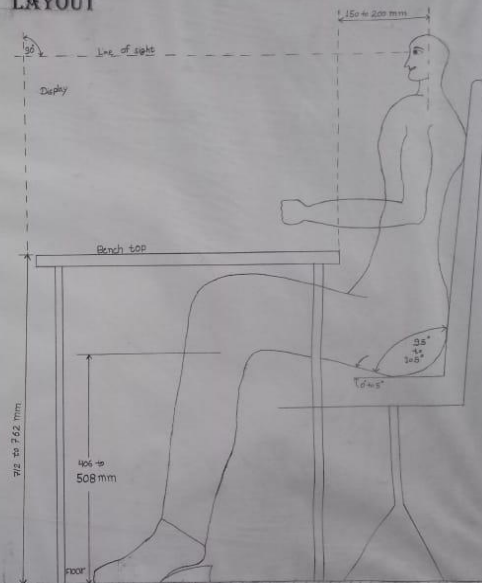


SUBMITTED BY:
GROUP -G2
HARISH KUMAR - 43
HAR SH VARDHAN SINGH CHUNDAWAT - 44
HIMANSHU GOYAL - 45
HIMANSHU PARMAR - 46

WORKPLACE LAYOUT



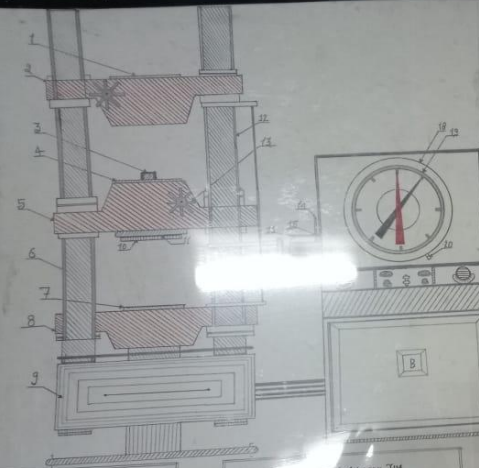
WORKING AREA OF THE WORKMAN



SUBMITTED TO:
MR. SURESH KUMAR
LECTURER OF MEC. DEPT

SUBMITTED BY:
1. VIKTORIA KUMAR BATCH - 11
2. DEEPAK KUMAR SEM - 4
3. BEVEDRA NAGAR YEAR - 2
4. RAJESH DANDHIA REGNO: 2009-2010
5. HIMANSHU SHEKHAR BRANCH: MECHANICAL

SEATING ARRANGEMENT FOR MAXIMUM COMFORT



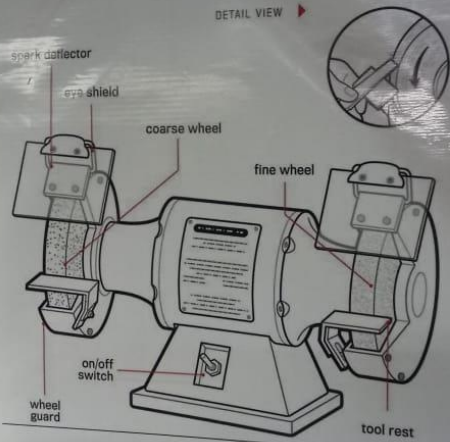
| SERIAL NO | PART NAME |
|-----------|-------------------------|
| 1 | TOP PLATE |
| 2 | UPPER CROSS-HEAD |
| 3 | NUT |
| 4 | TOP PLATE |
| 5 | LOWER CROSS HEAD |
| 6 | TWO SCREWED COLUMNS |
| 7 | LOWER COMPRESSION PLATE |
| 8 | LOWER TABLE |
| 9 | ROBUST BASE |
| 10 | UPPER COMPRESSION PLATE |
| 11 | LOWER PLATE |
| 12 | TWO STRAIGHT COLUMNS |
| 13 | JAW LOCKING HANDLE |
| 14 | PEN |
| 15 | PEN HOLDER |
| 16 | ZERO ADJUSTING KNOB |
| 17 | RECORDING DRUM |
| 18 | GLASS COVER |
| 19 | INDICATING DIAL |
| 20 | RANGE ADJUSTER KNOB |

SUBMITTED TO:-
MR. SHUBHAMSHU CHHATED
MR. VEERENDRA K NAGAR

SUBMITTED BY:
1. ANSHU JAIN
2. ANSHU PUSHT
3. ANSHU JAIN
4. ANSHU JAIN
5. ANSHU JAIN
6. ANSHU JAIN
7. ANSHU JAIN
8. ANSHU JAIN
9. ANSHU JAIN



PEDESTAL GRINDER



DETAIL VIEW

SUBMITTED TO:
Sudesh Garg

SUBMITTED BY:
Manas Jain, Manan Jain, Naveen Baloda,
Mansi Kataria, Meenakshi Meena



Swami Keshvanand Institute of Technology,
Management & Gramothan, Jaipur



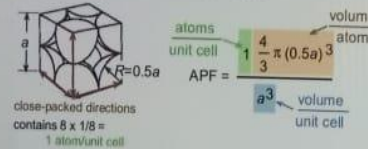
DEPARTMENT OF MECHANICAL ENGINEERING

Atomic Packing Factor (APF): SC

$$APF = \frac{\text{Volume of atoms in unit cell}^*}{\text{Volume of unit cell}}$$

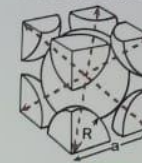
*assume hard spheres

• APF for a simple cubic structure = 0.52



ATOMIC PACKING FACTOR: BCC

• APF for a body-centered cubic structure = 0.68



Close-packed directions:
length = $4R = \frac{a\sqrt{3}}{2}$

Unit cell contains:
 $1 + 8 \times 1/8 = 2$ atoms/unit cell

$$APF = \frac{2 \cdot \frac{4}{3} \cdot \pi \cdot \left(\frac{a\sqrt{3}}{4}\right)^3}{a^3}$$

Atomic Packing Factor: FCC

• APF for a face-centered cubic structure = 0.74
maximum achievable APF



Close-packed directions:
length = $4R = \frac{a\sqrt{2}}{2}$

Unit cell contains:
 $6 \times 1/2 + 8 \times 1/8 = 4$ atoms/unit cell

$$APF = \frac{4 \cdot \frac{4}{3} \cdot \pi \cdot \left(\frac{a\sqrt{2}}{4}\right)^3}{a^3}$$

APF for HCP



A sites $C = 1.633a$
B sites Number of atoms in HCP unit cell = $(12 \times 1/6) + (2 \times 1/2) + 3 = 6$ atoms
A sites Vol. of HCP unit cell = area of the hexagonal face \times height of the hexagonal prism
Area of the hexagonal face = area of each triangle $\times 6$



$$\text{Area of triangle} = \frac{bh}{2} = \frac{ah}{2} = \frac{1}{2} a \cdot \frac{a\sqrt{3}}{2}$$

$$\text{Area of hexagon} = 6 \cdot \frac{a^2\sqrt{3}}{4}$$

$$\text{Volume of HCP} = 6 \cdot \frac{a^2\sqrt{3}}{4} \cdot C = 6 \cdot \frac{a^2\sqrt{3}}{4} \cdot 1.633a$$

$$APF = \frac{6 \cdot \frac{4\pi r^3}{3} / \left(\frac{\sqrt{3}}{4}\right) + 6 \cdot 1.633 \cdot a^3}{a^3}$$

APF = 0.74

PLUG GAUGE & SNAP GAUGE



Submitted To
Mrs. Monika Khurana
Mr. Parveen Saraswat

Submitted By
Rahul Tyagi
Saksham Mathur

Submitted to:-
Mr. Keshav Jakhota

Submitted By:- (Group - 6)
1. Tirupati Singh (ME172)
2. Veerendra Singh (ME176)
3. Vijay K...

VELOX BOILER

The Velox boiler is a fire tube boiler using oil or gaseous fuel. The revolutionary feature is that the hot gases produced by the combustion of the fuel are circulated through the tubes with a velocity greater than that of sound. The combustion and circulation is carried out under high pressure from an air compressor. The boiler utilizes the fact that the heat flow through the tube walls is greatly increased if the velocity of the gases is supersonic.

Swami Keshwanand Institute Of Technology VERTICAL MILLING MACHINE

Fig. 4.10 Vertical milling machine

Submitted By :-
Kirti Meena
Kratika Agarwal
Lavesh Tiwari

Submitted To :-
Mr. Sudhesh Garg

SAFETY PRECAUTIONS FOR MACHINE SHOP

- Safety Glasses must be worn at all times to prevent eyes from flying chips.
- Know how to stop the machine tool before you attempt to start the machine.
- Loose clothing, long hair, ties, personal stereo wires and jewelry may become entangled in rotating equipment leading to serious injury or death so remove or securely fastened to avoid entanglement.
- Do not touch Lathe tools by fingers as they can be extremely sharp & may get cut fingers severely.
- The chips produced in the lathe can also be razor sharp. Use extreme caution when removing lathe chips. Always use a brush to clean a machine. Do not use compressed air to blow the chips off of the machine.
- Never attempt to measure parts or clean the machine while the work piece is rotating.
- The spindle must be completely stopped before attempting to change from low gear to high gear or vice versa.
- Make certain that the work piece is securely damped in the lathe chuck or face plate or table of machine.
- Before powering up spindle, make certain all loose hand tools such as chuck keys, wrenches and measuring tools have been removed from the machine and put in the proper location.
- Calculate the proper spindle speed and feed rate before beginning a cut.

Submitted by-
Anop Mundel
Ankur Sharma
Arendra Singh
Ankit Sain

Submitted to-
Yogesh Kumar Sharma

BABCOX AND WILLCOX BOILER

hot air flow over tubes + superheaters mud drum exhaust to chimney via economiser

Longitudinal section of boiler Cross section of boiler

LOCOMOTIVE BOILER

Submitted to:
 Mr. Anand Prakash
 Dr. Chandan Prakash Gupta

By: **Rahul Jangid, Rahul Gupta, Rahul Sharma, Rahul Vyas**

"CLEAN INDIA GREEN INDIA"

IF YOU WILL SAVE TREES NOW, THEN TREES WILL SAVE YOU AFTER WORDS :

KEEP YOUR CITY CLEAN NOT GREY.

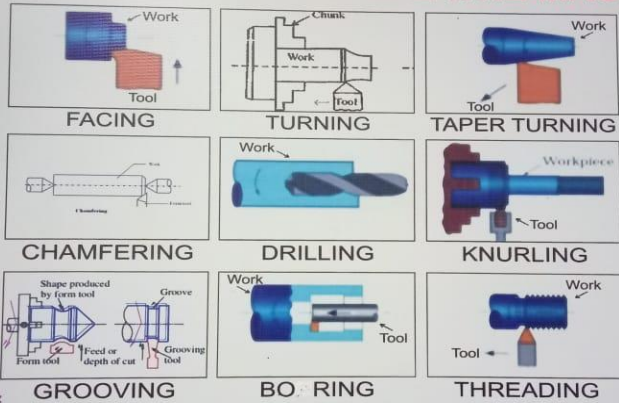
KEEP YOUR CITY CLEAN & GREEN

Submitted by
Jitendra Lakhara
 VIth Sem. Section-A

Submitted to
Pramod Jain

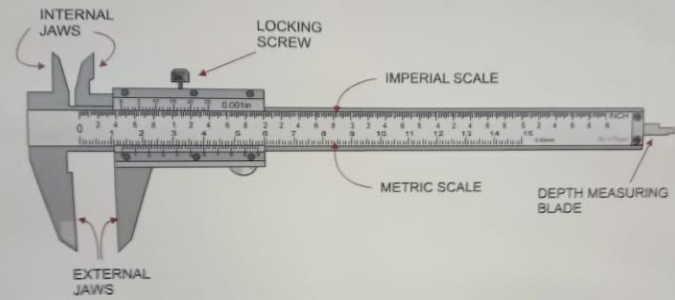
SKIT - JAIPUR

OPERATIONS OF CENTRE LATHE MACHINE



SUBMITTED BY:
 GROUP -G2
 HARISH KUMAR -43
 HAR SH VARDHAN SINGH CHUNDAWAT -44
 HIMANSHU GOYAL -45
 HIMANSHU PARMAR -46

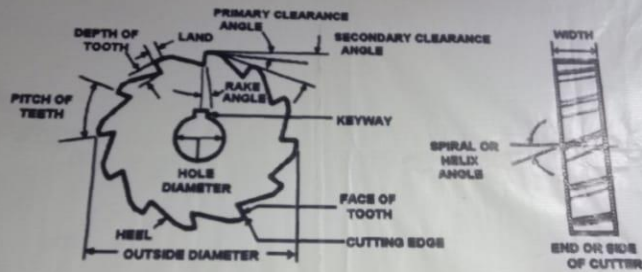
VERNIER CALIPER



Submitted to
 Mrs. Monika Khurana
 Mr. Praveen Saraswat

Submitted by
 MANISH VIJAY
 LALCHAND SHARMA

Geometry of Plane Milling Cutter



Submitted to:
 Mr. Yogesh Sharma

Submitted by:
 Amit Agrawal
 Anay Mathur
 Aman Rawat
 Anirudh Singh

SINE BAR

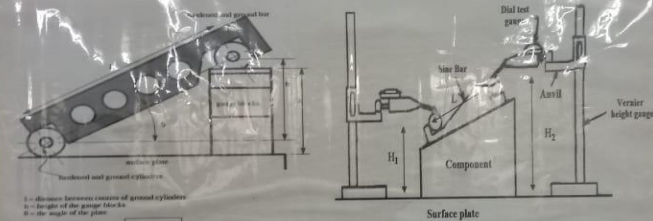


Fig. Checking of unknown angles of small components

Fig. Checking of unknown angles of heavy components

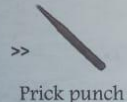
Submitted to:
 Mrs. MONIKA KHURANA
 Mr. PRAVEEN SARASWAT

Submitted by:
 VISHAL SHARMA
 YOGESH SHARMA

Mechanical Workshop

Some sheet metal shop tools

USED FOR MAKING INDENTATION MARKS FOR LOCATING CENTER POSITION FOR DIVIDERS. IT HAS A TAPER ANGLE OF 30°



Prick punch

These are used for cutting sheets, rivets and bolts.

>>



CHISELS

Hammers are used for bending of sheets, smoothening of sheets, locking of joints and riveting work

(a) General purpose, face is slightly curved, and head is round

>>



BALL PEEN HAMMER

(b) It has square flat face, used for flattening of seams.

>>



SQUARE FACE HAMMER

(a) Made of good quality of wood or plastic used whenever light force is required

>>



MALLET

USED FOR MARKING THE LOCATION OF POINTS AND CENTERING HOLE TO BE DRILLED. IT HAS A TAPER ANGLE OF 90°



CENTER PUNCH

Its blades are straight. It is used to cut 22 SWG or lighter sheets along straight line.



STRAIGHT SNIP

Blades are curved back from the cutting edges; it is used to cut discs and round articles from sheets.



Available in different sizes. It is used for marking foot rule, holding rule or tape rule.

STEEL RULE

It is a steel wire with one end sharp and hardened to make lines on metallic sheet

SCRIBERS

It is L-shaped piece of hardened steel, used to make square corners, checking and marking right angles.

STEEL SQUARE

MECHANICAL TOOLS

| | | | |
|---|---|--|---|
| <p>Fix Spanner To Grip a nut or bolt</p> | <p>Ring Spanner Used for Tightening and loosening bolts</p> | <p>Adjustable Spanner used to faster different size of nuts bolts</p> | <p>Socket Set Used for loosening & Tightening nuts & bolts</p> |
| <p>Nose Pliers used For holding wires used by electricians</p> | <p>Plier Wrench used for holding the Object for tightening & Loosening</p> | <p>Hammer Used for breaking object</p> | |
| <p>Pliers Used to hold objects bismly</p> | <p>Screw Driver used for driving screw</p> | <p>Vernier calliper used to measure diameter</p> | <p>Tachometer used to measure rpm</p> |

Submitted by
Narendra Jhajhria, Mudit, Mohan, Nemish Bhatt, Nimish Shukla, Mrityunjay, MD. Fadaiqubal, MD. Nadim Akhtar

GEAR CUTTING PROCESSES

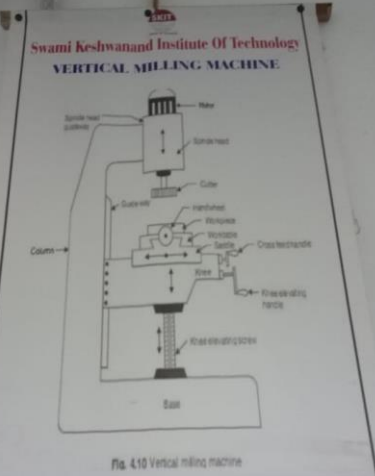
GEAR SHAPING OPERATION

GEAR HOBBING MACHINE

MILLING OF GEAR

AXIAL HOBBING

RADIAL HOBBING



Submitted By :-
Kirti Meena
Kratika Agarwal
Lavesh Tiwari

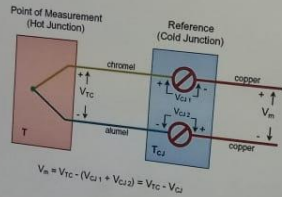
Submitted To :-
Mr. Sudhesh Garg

CENTRE LATHE

- 1 MAIN MOTOR
- 2 LEAD SCREW
- 3 GEAR BOX CONTROLS
- 4 DRIVING CLUTCH CONTROLS LEVER
- 5 CHUCK
- 6 RACK
- 7 TOOL POST
- 8 TOOL POST SLIDE
- 9 CROSS SLIDE
- 10 REVERSE FOR SLIDING AND SURFACING
- 11 SCREW CUTTING ENGAGE
- 12 FEED ENGAGE
- 13 CARRIAGE
- 14 DEAD CENTER
- 15 RAMP CLAMP
- 16 TAIL STOCK
- 17 LEAD SCREW
- 18 FEED ROD
- 19 GAP PIECE
- 20 BED
- 21 FEED BOX
- 22 TRAY
- 23 STUDS SUMP

Thermocouple Technique For Temperature Measurement

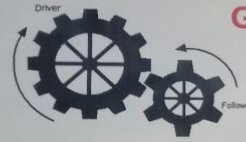
To measure the temperature using a thermocouple, you cannot simply connect the thermocouple to a voltmeter or other measurement system, because the voltage measured is proportional to the temperature difference between the primary junction and the junction where the voltage is being measured. Therefore, to know the absolute temperature at the thermocouple tip, the temperature where the thermocouple is connected to the measurement device must also be known.



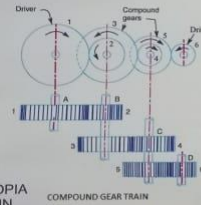
SUBMITTED TO :-
MR. PARVEEN SARSWAST
MRS. MONIKA KHURANA

SUBMITTED BY :-
JUSTIN VARGHISE
MUDIT GUPTA

GEAR TRAINS



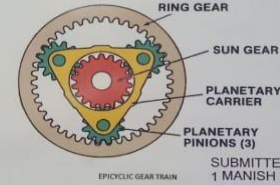
SIMPLE GEAR TRAIN



COMPOUND GEAR TRAIN



REVERTED GEAR TRAIN

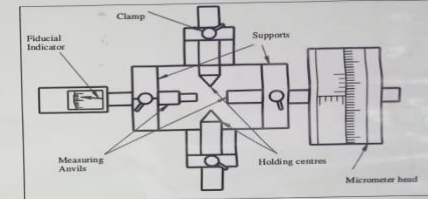
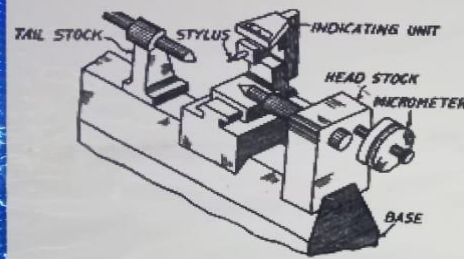


EPICYCLIC GEAR TRAIN

SUBMITTED TO
MR. AJAY DHANOPIA
MR. PRAMOD JAIN
TEC. MUKESH KUMAR

SUBMITTED BY
1 MANISH VIJAY
2 LALCHAND SHARMA
3 MAYANK JANGID
4 KANHIYAL GARG

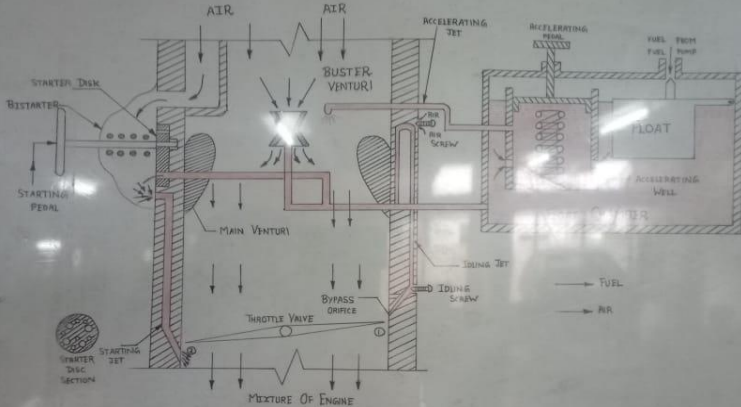
BENCH MICROMETER



SUBMITTED TO:-
Mr. Praveen Saraswat
Mrs. Monika Khurana

SUBMITTED BY:-
Abhishek Gupta(01)
Adarsh Singh(02)
SEC:- 'S'

SOLEX CARBURETTOR



DR. NITIN SINGH
PROJECT ENGINEERING
(SEM-3 2021)

BENCH MICROMETER

SUBMITTED TO:-
 Mr. Praveen Saraswat
 Mrs. Monika Khurana

SUBMITTED BY:-
 Abhishek Gupta(01)
 Adarsh Singh(02)
 SEC:- 'S'

SINE BAR

Fig. Checking of unknown angles of small components

Fig. Checking of unknown angles of heavy components

Submitted to:
 Mrs. MONIKA KHURANA
 Mr. PRAVEEN SARASWAT

Submitted by:
 VISHAL SHARMA
 YOGESH SHARMA

Foundry Tools

Submitted by: NARAJI KOLHAPUR, NAVNEET OJHA, NAVIN KUMAR, NIKHIL JAIN.

Micrometer

Submitted To
 Mrs. Monika Khurana
 Mr. Praveen Saraswat

Submitted by
 Mayank Singh
 Mehul Sharma



SAFETY PRECAUTIONS TO BE FOLLOWED IN MECHANICAL WORKSHOP

Major Shop Hazards

Burns:

- Hot materials and work piece from welding, torch cutting and heat-treat operations
- Welding radiation (similar to sunburn)
- Electric shock
- Eye Injuries
- Welding rays
- Chips from machining operations, broken tools
- Chemicals splashed in eyes, chemical fumes

Chemicals:

- Skin and eye contact
- Inhalation of toxic fumes
- Explosion/fire

Cuts, Abrasions:

- Sharp edges on stock or work piece
- Cutting tools
- Pinch points
- Chips from machining operations

Slip and Fall Accidents

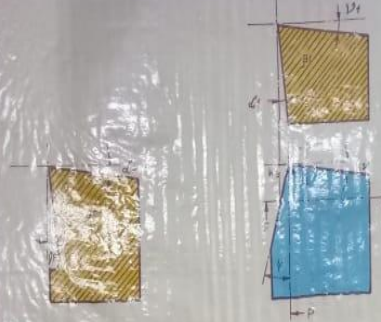
- Coolant and oil spills
- Air hoses - cords - welding cables - cluttered work area

Submitted to
Anop Mundel
Ankur Sharma
Arendra Singh
Ankit Sain

Submitted to-
Yogesh Kumar Sharma

TOOL GEOMETRY-I
(SINGLE POINT)

MACHINE REFERENCE SYSTEM (MRS) GEOMETRY

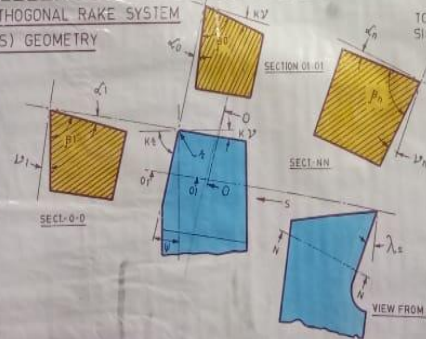


TOOL (APPROX) SIGNATURE

- EXAMPLE
- $\gamma_p = 8^\circ$
 - $\gamma_l = 12^\circ$
 - $\alpha_p = 6^\circ$
 - $\alpha_l = 6^\circ$
 - $\kappa_p = 8^\circ$
 - $\psi = 15^\circ$
 - $r_n = 1 \text{ mm}$

- γ_p = BACK RAKE ANGLE
- γ_l = SIDE RAKE ANGLE
- α_p = END CLEARANCE ANGLE
- α_l = SIDE CLEARANCE ANGLE
- κ_p = END CUTTING EDGE ANGLE
- ψ = SIDE CUTTING EDGE ANGLE
- κ_s = PRINCIPLE CUTTING EDGE ANGLE = $(90 - \psi)$
- r_n = NOSE RADIUS
- β = WEDGE ANGLES

ORTHOGONAL RAKE SYSTEM (ORS) GEOMETRY



TOOL (APPROX) SIGNATURE

- EXAMPLE
- $\lambda_o = 15^\circ$
 - $\gamma_o = 8^\circ$
 - $\alpha_o = 6^\circ$
 - $\alpha_i = 6^\circ$
 - $\kappa_o = 8^\circ$
 - $\kappa_i = 75^\circ$
 - $r_n = 0.5$
 - $\beta = 0.5$

- γ_o = ORTHOGONAL RAKE ANGLE
- γ_i = AUXILIARY RAKE ANGLE
- α_o = ORTHOGONAL CLEARANCE ANGLE
- α_i = AUXILIARY CLEARANCE ANGLE
- κ_o = PRINCIPLE CUTTING EDGE ANGLE
- κ_i = END CUTTING EDGE ANGLE
- λ = INCLINATION ANGLE
- ψ = SIDE CUTTING EDGE ANGLE
- r_n = NOSE RADIUS
- β = WEDGE ANGLES
- γ_n = NORMAL RAKE ANGLE
- α_n = NORMAL CLEARANCE ANGLE

SAFETY PRECAUTIONS FOR MACHINE SHOP

- Safety Glasses must be worn at all times to prevent eyes from flying chips.
- Know how to stop the machine tool before you attempt to start the machine.
- Loose clothing, long hair, ties, personal stereo wires and jewelry may become entangled in rotating equipment leading to serious injury or death so remove or securely fastened to avoid entanglement.
- Do not touch Lathe tools by fingers as they can be extremely sharp & may get cut fingers severely.
- The chips produced in the lathe can also be razor sharp. Use extreme caution when removing lathe chips. Always use a brush to clean a machine. Do not use compressed air to blow the chips off of the machine.
- Never attempt to measure parts or clean the machine while the work piece is rotating.
- The spindle must be completely stopped before attempting to change from low gear to high gear or vice versa.
- Make certain that the work piece is securely damped in the lathe chuck or face plate or table of machine.
- Before powering up spindle, make certain all loose hand tools such as chuck keys, wrenches and measuring tools have been removed from the machine and put in the proper location.
- Calculate the proper spindle speed and feed rate before beginning a cut.

Submitted to-
Yogesh Kumar Sharma

Submitted by-
Anop Mundel
Ankur Sharma
Arendra Singh
Ankit Sain

SIMO CHART

DRAWING NAME: 1 Bolt Washer Assembly
OPERATION: Assemble 2 Washers on Bolt

| Wink counter Reading | Left Hand Description | Therblig | Time | Time in 2000/min | Time | Therblig | Right Hand Description |
|----------------------|--------------------------------|----------|------|------------------|------|----------|--------------------------------|
| | | | | 0 | | | |
| 120 | Reaches for Bolt | TE | 12 | | 12 | TE | Reaches for Bolt |
| | Selects & Grasps bolt | STG | 8 | 20 | 8 | STG | Selects & Grasps bolt |
| 140 | Carries bolt to fixture | TL | 16 | | 16 | TL | Carries bolt to fixture |
| | Position bolt into fixture | P | 20 | 40 | 20 | P | Position bolt into fixture |
| 180 | Reaches for steel Washer | TE | 12 | | 12 | TE | Reaches for steel Washer |
| | Selects & Grasps Washer | STG | 8 | 60 | 8 | STG | Selects & Grasps Washer |
| 200 | Carries Washer to Bolt | TL | 16 | | 16 | TL | Carries Washer to Bolt |
| | Positions washer into Bolt | P | 8 | 80 | 8 | P | Positions washer into Bolt |
| | Reaches for lock Washer | TE | 12 | 100 | 12 | TE | Reaches for lock Washer |
| 220 | Selects Grasps lock Washer | STG | 8 | | 8 | STG | Selects Grasps lock Washer |
| | Carries lock washer to bolt | TL | 16 | 120 | 16 | TL | Carries lock washer to bolt |
| 240 | Position lock washer to bolt | P | 8 | | 8 | P | Position lock washer to bolt |
| | Withdraw assembly from fixture | DA | 20 | 140 | 20 | DA | Withdraw assembly from fixture |
| 260 | Carry assembly to bin | TL | 16 | | 16 | TL | Carry assembly to bin |
| 280 | Release assembly | RL | 8 | 180 | 8 | RL | Release assembly |
| 300 | | | | 200 | | | |

Submitted to:-
Mr. Sunil Kumar Sharma
Lecturer
Dept. of Mechanical Engg.

Submitted by:-
Batch : T-1, Sem - 4th, Year : 2009-10
1. Manish Modi
2. Manoj Kumar
3. Monu Gupta
4. Nishant Rana

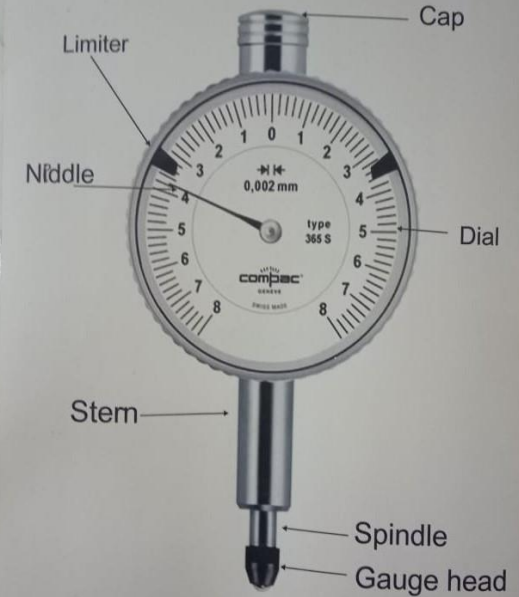
EMPLOYEE-MACHINE ACTIVITY CHART

| Employee Action | Time (in seconds) | Machine Action |
|--|-------------------|---|
| Cards read by an optical scanner | | Operator: Div. Charley: U.C. |
| Product: Process: | | |
| Employee Action | Time (in seconds) | Machine Action |
| Removes rubber band from deck of cards | 2 | Idle |
| Picks up weight from the hopper | 4 | Idle |
| Places deck in the hopper | 6 | Idle |
| Replaces weight on the deck | 8 | Idle |
| Pushes start button | 10 | Idle |
| Idle | 12 | Optical scanner reads the deck of cards |
| Idle | 14 | |
| Idle | 16 | |
| Idle | 18 | |
| Picks up deck from the output stacker | 20 | |
| Replaces rubber band on the deck | 22 | Idle |

SUBMITTED TO:
Mr. Sunil Kumar Sharma
Lecturer
Mechanical Dept.
SKIT, Jaipur

SUBMITTED BY:
Praveen Kumar (36)
Pushendra Singh Bhati (37)
Rahul Chhabra (38)
Ravi Sharma (39)
Bhaskar Singh Verma (40)

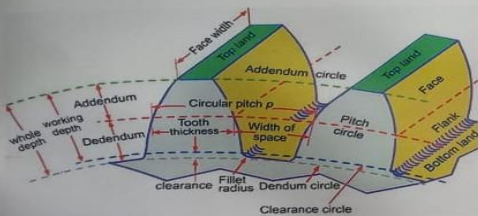
Dial Gauge



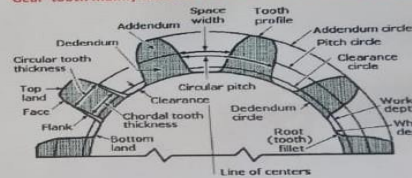
Submitted To
Mrs. Monika Khurana
Mr. Praveen Saraswat

Submitted by
Mayank Ranka
Mayank Jangid

Terminology of gear tooth



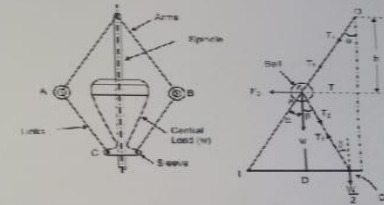
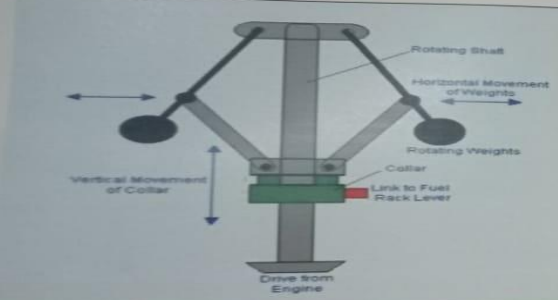
Gear tooth mainly used for transmission of power and motion.



Submitted to
Mr. Ajay Dhanopia
Mr. Promod Jain
Tec. Mukesh Kumar

Submitted By
Himanshu Khandelwal
Jalak Bhatt
Justin Varghise
Kanhaiya Lal Jat

PORTER GOVERNOR



SUBMITTED TO:
MR. AJAY DHANOPIA SIR
MR. PROMOD JAIN SIR

SUBMITTED BY:
RAJAT JANGIR
RAJESH NITHARWAL
RAJNISH DOODI
RAVI RANJAN

Mechanical Workshop

Some sheet metal shop tools

USED FOR MAKING INDENTATION MARKS FOR LOCATING CENTER POSITION FOR DIVIDERS. IT HAS A TAPER ANGLE OF 30°



Prick punch

USED FOR MARKING THE LOCATION OF POINTS AND CENTERING HOLE TO BE DRILLED. IT HAS A TAPER ANGLE OF 90°



CENTER PUNCH

Its blades are straight. It is used to cut 22 SWG or lighter sheets along straight line.



STRAIGHT SNIP

Blades are curved back from the cutting edges; it is used to cut discs and round articles from sheets.



BENT SNIP

These are used for cutting sheets, rivets and bolts.



CHISELS

Hammers are used for bending of sheets, smoothing of sheets, locking of joints and riveting work

(a) General purpose, face is slightly curved, and head is round



BALL PEEN HAMMER

(b) It has square flat face, used for flattening of seams.



SQUARE FACE HAMMER

(a) Made of good quality of wood or plastic used whenever light force is required



MALLET

Available in different sizes. It could be used for ruling, marking, etc. on top surface.

STEEL RULE

It is a steel wire with one end sharp and hardened to make lines on metallic sheet

SCRIBERS

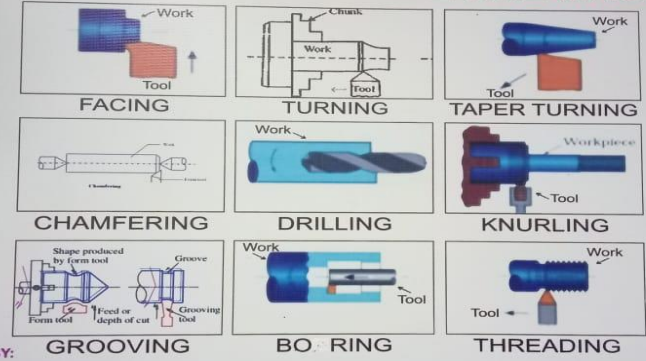
It is L-shaped piece of hardened steel, used to make square corners, checking and marking right angles.

STEEL SQUARE

Submitted to: Mr. SUDESH GARG

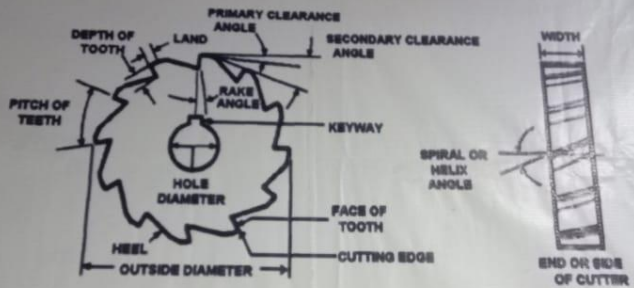
SECTION - 4
Submitted by: ABHISHEK...

SKIT - JAIPUR
OPERATIONS OF CENTRE LATHE MACHINE



SUBMITTED BY:
GROUP -G2
HARISH KUMAR - 43
HAR SH VARDHAN SINGH CHUNDAWAT - 44
HIMANSHU GOYAL - 45
HIMANSHU PARMAR - 46

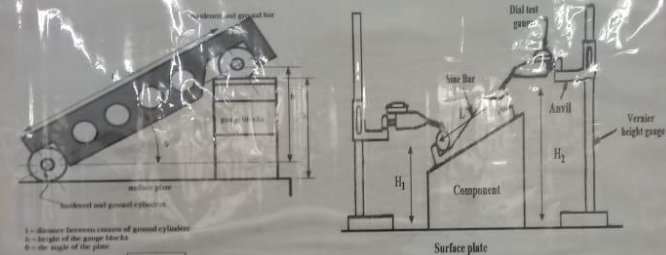
Geometry of Plane Milling Cutter



Submitted to:
Mr. Yogesh Sharma

Submitted by:
Amit Agrawal
Anay Mathur
Aman Rawat
Anirudh Singh

SINE BAR



$$\theta = \sin^{-1} \left(\frac{h}{L} \right)$$

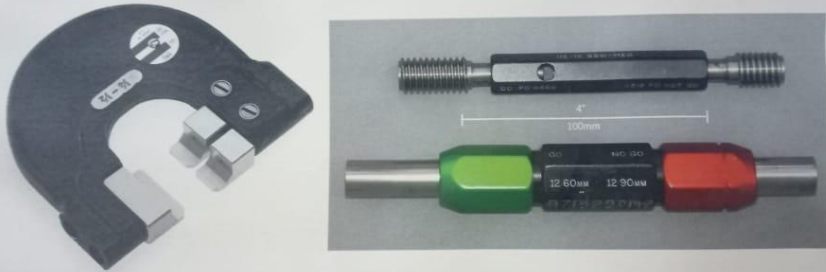
Fig. Checking of unknown angles of small components

Fig. Checking of unknown angles of heavy components

Submitted to:
Mrs. MONIKA KHURANA
Mr. PRAVEEN SARASWAT

Submitted by:
VISHAL SHARMA
YOGESH SHARMA

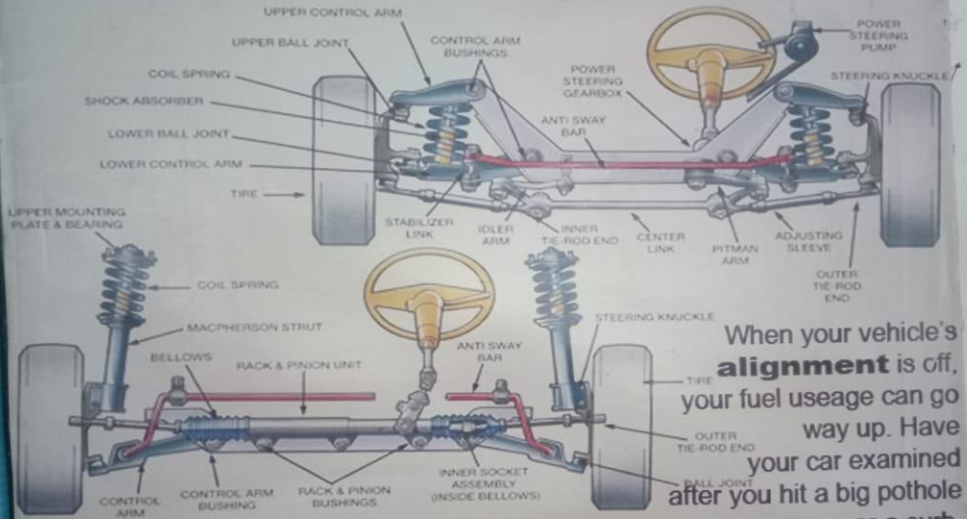
PLUG GAUGE & SNAP GAUGE



Submitted To
Mrs. Monika Khurana
Mr. Parveen Saraswat

Submitted By
Rahul Tyagi
Saksham Mathur

PARALLELOGRAM STEERING



When your vehicle's **alignment** is off, your fuel usage can go way up. Have your car examined after you hit a big pothole or a curb.
Submitted by:
Jaspreet Singh
Jatin Vijay

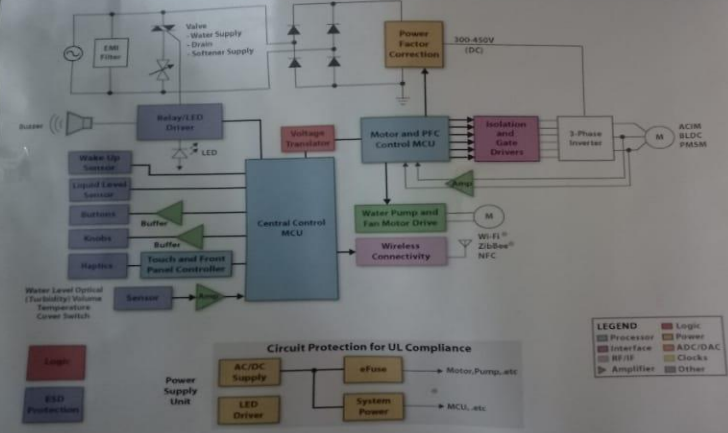
Submitted by:
Hozefa Hussain
Jai Rawal

TYPES OF Welding Joints

| | | | | | | | | |
|----------------------|---------------|---------------------|---------------|----------|----------|--------------|--------------|----------|
| BUTT JOINTS | SQUARE | WELDING BOTH SIDES | OPEN | SINGLE V | DOUBLE V | SINGLE BEVEL | DOUBLE BEVEL | SINGLE J |
| CORNER JOINTS | SINGLE V | SINGLE V AND FILLET | SINGLE FILLET | | | | | |
| EDGE JOINTS | SQUARE | SINGLE V | | | | | | |
| LAP JOINTS | SINGLE FILLET | DOUBLE FILLET | | | | | | |
| TEE JOINTS | DOUBLE FILLET | SINGLE FILLET | DOUBLE BEVEL | DOUBLE J | | | | |

MADE BY: JYOTI YADAV, JAGMOHAN, JITENDRA, HIMANK, HARSHITA, JAIPRAKASH, HIMMAT, HARENDRA, HITESH MENANI, HITESH JAIN.

BLOCK DIAGRAM OF WASHING MACHINE

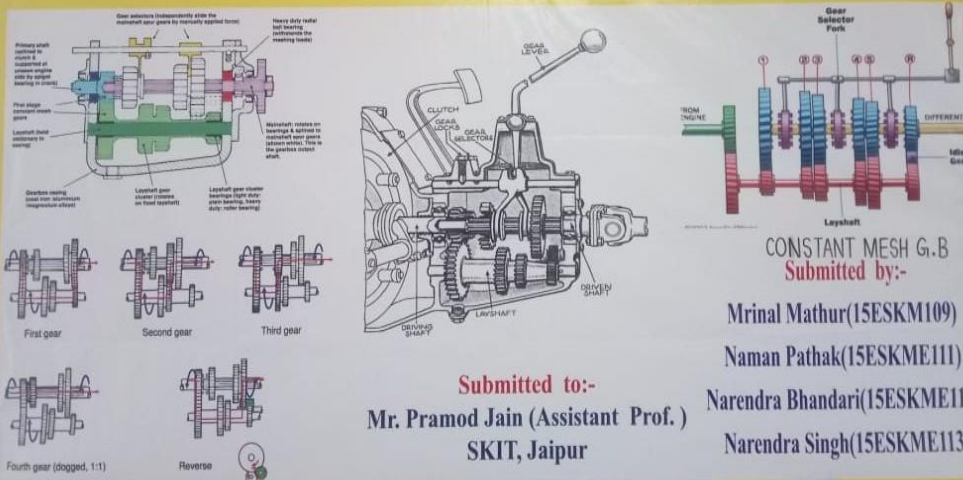


SUBMITTED TO:
Mr. Suman Anand

SUBMITTED BY:
1. Yash Jain
2. Utkarsh Bhati
3. Chandrakant

SWAMI KESHVANAND INSTITUTE OF TECHNOLOGY, MANAGEMENT & GRAMOTHAN, JAIPUR

FOUR STEP SLIDING MESH GEAR BOX



TYPES OF GEARS



SPUR
PARALLEL SHAFT AND STRAIGHT TEETH



HELICAL
PARALLEL SHAFT AND CURVED TEETH



HERRINGBONE
PARALLEL SHAFT AND DOUBLE HELICAL



SPIRAL BEVEL
Submitted To
Mr. Ajay Dhanopia
Mr. Pramod Jain
Mr. Mukesh Kumar



WORM
SKEW SHAFTS



RACK & PINION

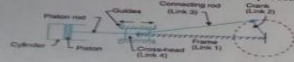
Submitted By
Mayank Ranka
Mayank Singh
Mehul Sharma

SWAMI KESVANAND INSTITUTE OF TECHNOLOGY MANAGEMENT & GRAMOTHAN, JAIPUR

FOUR BAR CHAIN INVERSION

Inversion of single slider crank mechanism

I. First inversion of single slider crank mechanism: Reciprocating Engine



II. Second inversion of single slider crank mechanism: Rotary Engine



III. Third inversion of single slider crank mechanism: Oscillating Engine

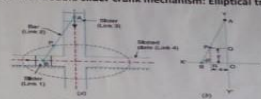


IV. Fourth inversion of single slider crank mechanism: Beam Engine

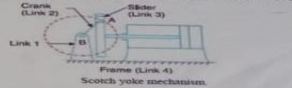


Inversion of double slider crank mechanism

I. First inversion of double slider crank mechanism: Elliptical trammel



II. Second inversion of double slider crank mechanism: Scotch Yoke



III. Third inversion of double slider crank mechanism: Oldham Coupling



Submitted By: (i) Chandan Kumar (16ESKM045)
(ii) Chinmay Trivedi(16ESKME046)
(iii) Darsh Jain (16ESKME047)
(iv) Darshan Kumar (16ESKME048)

Submitted To : Mr. Pramod Jain (Assistant Prof.), SKIT Jaipur.



असतो मा सद्गमय

SWAMI KESHVANAND INSTITUTE OF TECHNOLOGY, MANAGEMENT & GRAMOTHAN, JAIPUR

LIGHTING SUGGESTIONS

- Remember to switch OFF the lights and electrical items when you leave the laboratory.
- If you see an empty laboratory, with the lights ON, please turn them OFF.
- Avoid unnecessary lighting, like in an unoccupied room or when there is sufficient sunlight.
- Promote LED lighting because not only they are energy efficient, they can be tuned more easily to specific wavelengths.



- Take advantage of natural lighting, which has positive effects on well being.
- Light personal desks/working space rather than whole room where possible.
- Turn OFF any electrical item whenever not required, such as electrical motor and lights, as well as computer equipment and analytical equipment.

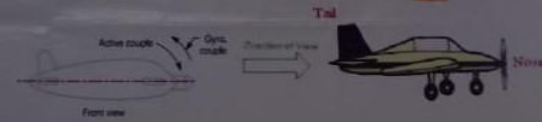
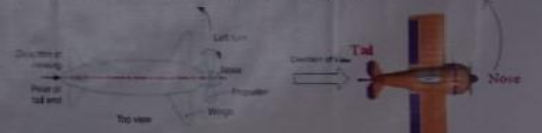
Submitted to-
Mr. Pramod Jain
Asst. Professor
Dept. of Mechanical Engg.

Submitted by-
Gaurav Gupta (16ESKME301)
Abhishek Pradhan (16ESKME302)
Pulkit Jain (16ESKME303)

GYROSCOPE

Effect of the Gyroscopic Couple on an Aero-plane

- The top and front view of an aero-plane are shown in Fig.
- Let engine or propeller rotates in the clockwise direction when seen from the rear or tail end and the aero-plane takes a turn to the left.



Gyro Torque = Angular Momentum x Angular Velocity

$$\tau = I_{spin} \times \omega_{spin} \times \omega_{prec} \text{ [Nm]}$$

where,

τ is the gyro torque [Nm]

I_{spin} is the flywheel rotational moment of inertia about the spin axis [$\text{kg}\cdot\text{m}^2$]

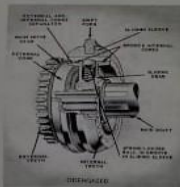
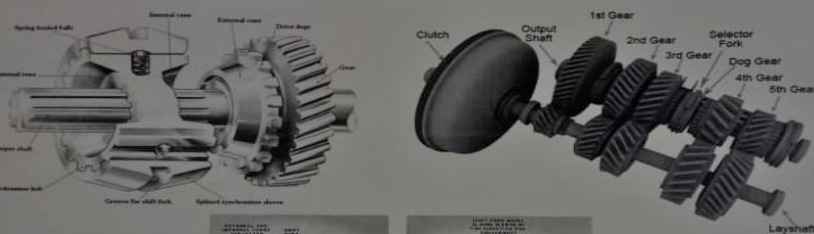
ω_{spin} is the spin speed or spin angular velocity [$\text{rad}\cdot\text{s}^{-1}$]

ω_{prec} is the precession angular velocity or precession rate [$\text{rad}\cdot\text{s}^{-1}$]

Submitted to:-
Mr. Pramod Jain (Assistant Prof.)
SKIT, Jaipur

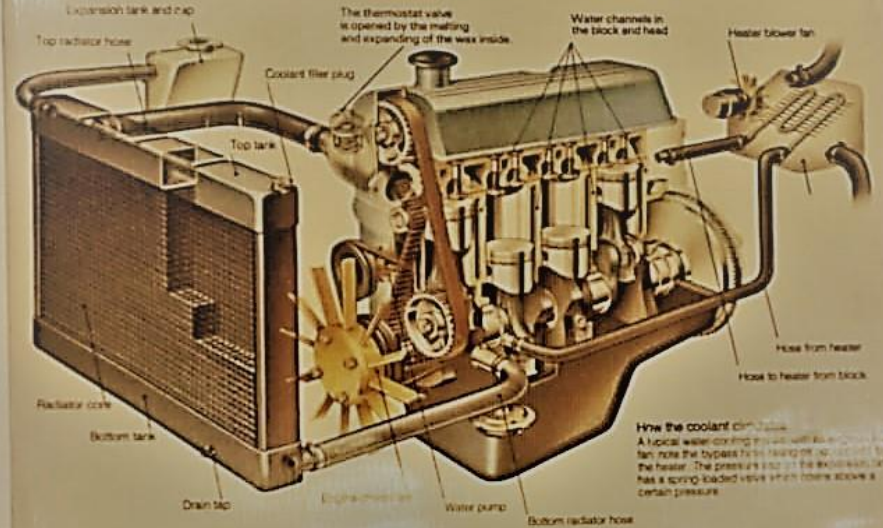
Submitted By:-
Navdeep Singh Nathawat (15ESKME114)
Nitin Lamoria (15ESKME117)
Nitin Mishra (15ESKME118)
Nitin Pareek (15ESKME119)

Synchromesh Gear Box



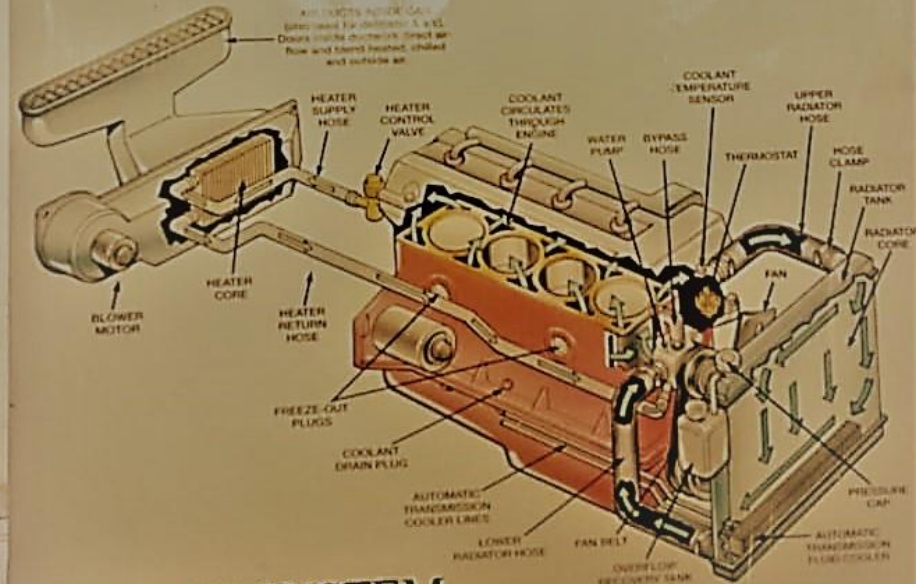
SUBMITTED TO :-
AJAY DHANOPIA SIR
Mr. PRAMOD JAIN
Tec. Mr. MUKESH KUMAR

SUBMITTED BY :-
AMOL DHUPAR
ANKIT SOLANKI
ANSHUL TAILOR
ANSHUMAN SINGH JADOUN



How the coolant circulates

A local water cooling process with a fan blower fan. The fan force the coolant through the radiator. The pressure in the block and head has a spring loaded valve which opens above a certain pressure.



COOLING SYSTEM

Submitted By: **Rahul Bagla, Rahul Garg**
Batch: **B1**
Faculty Name: **Aashish Nayy, Chandan K. Gupta**

ROAD SAFTY SYMBOLS



Submitted to :-
 Mr. Pramod Jain
 Submitted by :- IV sem(A-2)
 (Group 2)
 1.Chinmay Chourla(37)
 2.Chinmay Singh(38)
 3.Deepak Faujdar(39)
 4. Deepak Gupta(40)



| Name | Roll No. |
|------------------|----------|
| Abhishek Saharan | 7 |
| Abhishek Sharma | 8 |
| Abhishek Sihag | 9 |
| Abu khurram | 10 |
| Adarsh Lokanda | 11 |
| Aditya Choudhary | 12 |

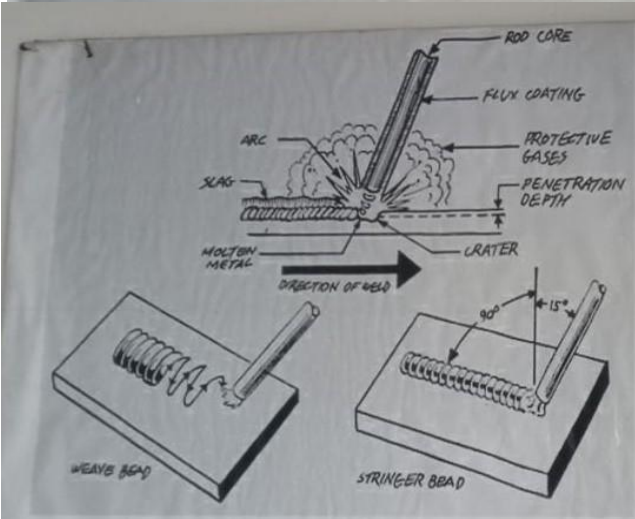


Fig2. Electric Arc welding Process

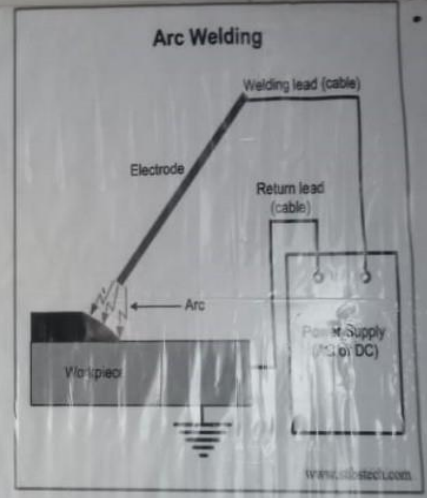


Figure1. Electric Arc Welding

Submitted by: ANAN, JITENDRA, TEJAS, ANSHU

